



**Pioneer™ Balances**  
**Instruction Manual**

**Balanzas Pioneer™**  
**Manual de Instrucciones**

**Balances Pioneer™**  
**Guide de l'utilisateur**

**Pioneer™-Waagen**  
**Bedienungsanleitung**

**Bilancia Pioneer™**  
**Manuale d'istruzioni**

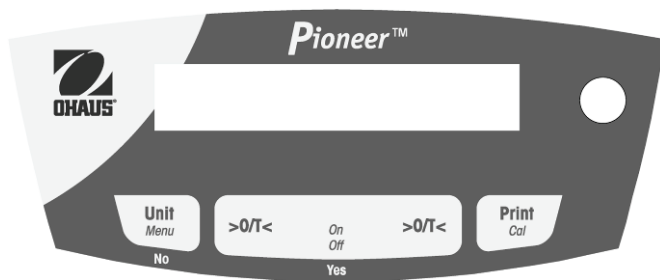
## 1. INTRODUCTION

### 1.1 Safety Precautions

Please follow these safety precautions:

- Verify that the AC Adapter input voltage matches the local AC power supply.
- Use the balance only in dry locations.
- Do not operate the balance in hostile environments.
- Do not drop loads on the platform.
- Do not place the balance upside down on the platform or platform mounting cone.
- Service should be performed only by authorized personnel.

### 1.2 Controls



Button:	Functions:	
<b>O/T - On</b>	Short Press:	Turns balance on, sets display to zero
<b>Off</b>	Long Press:	Turns balance off
<b>Yes</b>	Short press (Menu):	Selects or accepts setting
<b>Unit</b>	Short Press:	Steps through active units and modes
<b>Menu</b>	Long Press:	Enters Menu
<b>No</b>	Short press (Menu):	Steps through available settings
	Long press (Menu):	Exit menu or abort out of menu item
<b>Print</b>	Short Press:	Sends data
<b>Cal</b>	Long Press:	Initiates Span Calibration

## 2. INSTALLATION

### 2.1 Package Contents

#### 0.1g and 0.01g Models

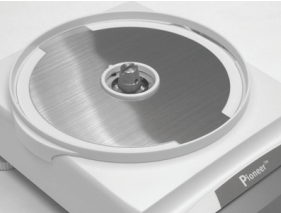
Instruction Manual  
 Power Adapter  
 Balance  
 Pan  
 Pan Support  
 Wind-Ring (InCal models only)  
 Warranty Card

#### 0.001g and 0.0001g Models

Instruction Manual  
 Power Adapter  
 Balance  
 Pan  
 Glass Doors and Panels  
 Warranty Card

## 2.2 Install Components

### 0.1g and 0.01g Models



1) Install Wind-Ring (InCal only)



2) Install Pan Support

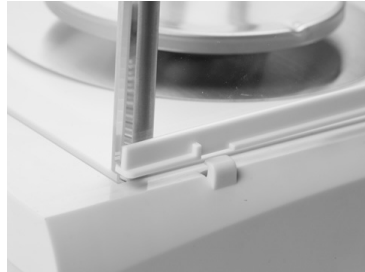


3) Install Pan

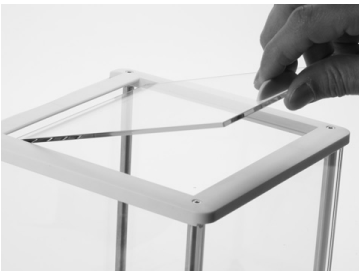
### 0.001g and 0.0001g Models



1) Install Side Doors - Insert fully into Top Frame then down over retainer.



2) Install Front and Rear Panels - Insert bottom edge in groove then press until locked.



3) Install Top Door



4) Install Pan

## 2.3 Level Balance

Level the balance on a firm, steady surface. Avoid locations with excessive air current, vibrations, heat sources or rapid temperature changes.



## 2.4 Connect Power



For use with CSA Certified (or equivalent approved) power source, which must have a limited circuit output.

## 2.5 Initial Calibration

**Without InCal** - Power on the balance by pressing **0/T**. Press and hold **Print/Cal** until [**CAL**] is displayed. The display flashes the calibration mass needed. To select the alternate calibration weight press **No**. Put the calibration mass on the pan. The display flashes [**BUSY**], then [**CLER PRN**]. Remove the mass. When calibration is complete, [**dONE**] is displayed.

**InCal** - Press and hold **Print/Cal** until [**CAL**] is displayed. The display flashes [**BUSY**], when calibration is complete, [**dONE**] is displayed

Note: Calibrations should be performed after a warm up time of 60 minutes.

## 3. OPERATION

Count, Percentage or specific units of measure must be activated in the MODE or UNIT menus if they are not initially available.

### 3.1 Weighing Mode

Repeatedly press **Unit** until the desired unit icon is displayed.

Press **0/T** to zero the balance and then place objects to be weighed on the pan.

**3.2 Count Mode** - Use the Count mode to count parts of uniform weight.

To access Count Mode, press **Unit** until the display shows [**Count**].

Establish an Average Piece Weight (APW) - Each time a new type of part is to be counted, the nominal weight of one piece (APW) must be established using a small quantity of pieces.

With [**CLr APWd**] displayed, press **No** to use the previously saved APW, or press **Yes** to establish a new APW. The display indicates the number of pieces to be used to establish the new APW. If a different sample size is preferred, press **No** until the desired sample size is displayed (5, 10, 20, 50 or 100). Put the specified number of pieces on the pan. Press **Yes** to accept new APW or **No** to abort.

Count - Place the quantity to be counted on the pan.

APW Optimization - Since the weight of each piece varies slightly, APW Optimization may be used to increase the accuracy of the count. The balance automatically recalculates the Average Piece Weight when the number

of parts on the pan is less than three times the original sample size. The display shows [APWJ.OP1] each time the APW is optimized.

**3.3 Percent Mode** - Use this mode to measure the weight of a sample as a percentage of a reference weight.

To access the Percent Mode, press **Unit** until the display shows [PERCENT].

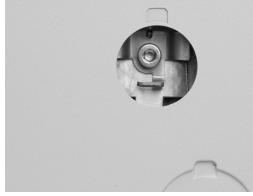
Establish a new Reference Weight - With Clear reference [CLR.REF] displayed, Press **No** to use the previously saved Reference Weight. Press **Yes** to establish a new Reference Weight. Put the reference sample on the pan and press **Yes** to accept or **No** to abort.

Percent - Place the object(s) to be compared to the reference weight on the pan.

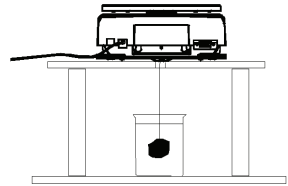
**3.4 Weigh Below Feature**



Remove Weigh Below Cover



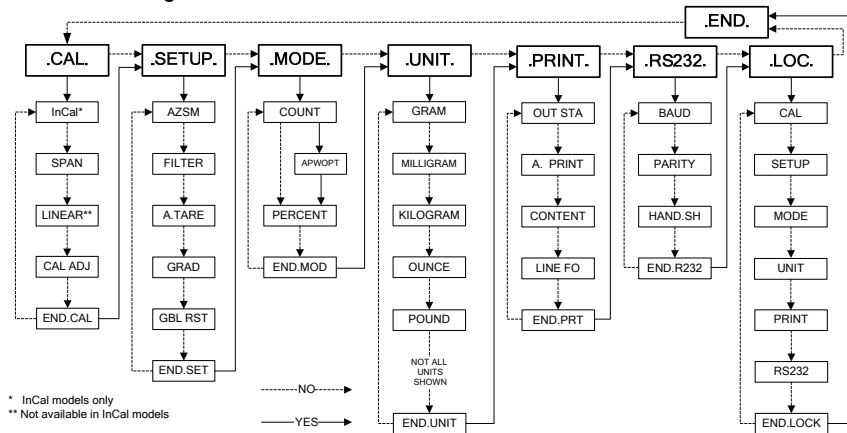
Attach wire or string to Hook



Suspend sample

**4. SETTINGS**

**4.1 Menu Navigation**



\* InCal models only  
 \*\* Not available in InCal models

ENTER MENU - When the balance is on, press and hold **Unit/Menu** until [P7ENB] appears. Release the button and the Calibrate [.CAL.] menu will display.

MENU NAVIGATION - Select menus, menu items and settings through use of the **Yes** and **No** buttons. Solid arrows point to the content displayed when **Yes** is pressed, Dashed lines when **No** is pressed.

CHANGE SETTINGS - To select the displayed Setting, press **Yes**. To move to the next Setting, press **No**.

EXIT MENU - When [.End.] is displayed, press **Yes** to exit the menu function, or press **No** to return to the Cal menu. Note: Press and hold **No** at any time to exit quickly.

## 4.2 Calibration Menu [CAL]

InCal or Span calibration should be performed daily and when the room temperature changes.

InCal [InCAL] calibrates the balance using an internal mass.

Span Calibration [SPAN] uses two weight values: zero and a weight between 50% and 100% of the capacity of the balance.

Linearity calibration [L IN] uses three weight values zero, 50% of capacity and full capacity. Generally this calibration is not required unless testing shows that the linearity error exceeds the Linearity tolerance in the Specification table. (Not available in InCal models)

Calibration Adjust [CAL Adj] allows adjustment to the result of the internal calibration by +/- 99 divisions. (InCal models only)

## 4.3 Setup Menu [SEtUP]

Automatic Zero-Setting [AZSM] - Environmental changes can cause the display to drift. The Automatic Zero-Setting Mechanism (AZSM) is designed to keep the balance set at zero, despite these slight changes. (OFF, SET .5d, SET 1d, SET 2d, SET 5d)

Filter [F LLEr] - Use the low setting (SET LO) when environmental disturbances are not present. Use the medium setting (SET MED) for normal environments. Use the high setting (SET HI) when vibrations or air currents are present.

Auto Tare [A-TArE] - The initial item placed on the balance is assumed to be a container so it is zeroed out. The next item is then weighed. When the pan is cleared the balance resets, waiting for a container. (SET OFF, SET ON)

Grad [GrAd] - Select the readability displayed. Reducing the readability may be needed for approval. (SET 1d, SET [1]d, SET 10d)

Global Reset [Gbl rSE] - Resets all settings to factory default values. (RESET)

## 4.4 Mode Menu [ModE]

Count Mode [Count] - (SET ON, SET OFF)

Average Piece Weight (APW) Optimization [APWjOPT] - (SET ON, SET OFF)

Percent Mode [PERCent] - (SET ON, SET OFF)

## 4.5 Unit Menu [Un tE]

The Unit menu is used to enable or disable a specific unit. (SET ON, SET OFF) The unit is indicated by a small character next to Unit in the display (g = grams). The default setting is Grams on and all other units off.

T-Units - When unit [t] displays; press **Yes** to show the T-Unit settings; SET OFF, SET TT (Taiwan Tael), SET TH (Hong Kong Tael), SET TS (Singapore Tael), SET TO (Tola) or SET TI (Tical).

M-Units - When unit [m] is displayed, press **Yes** to show the M-Unit settings; SET OFF, SET MO (Momme) or SET ME (Mesghal).

Custom Unit - Custom Unit (c) is used to create a unit of measure not provided with the balance. The Custom Unit is defined by a factor, a multiplier (E) and a least significant digit (LSD). The balance will use this to convert grams to a custom unit of measure. (Example: 1 g = 0.257206 Avoirdupois Dram, 4100g x 0.01g balance)

To create a custom unit, press **Yes** when unit [C] is displayed.

**Factor** - The Factor (F) is a value from 0.1000000 to 1.9999999. When the Factor is displayed, the first digit is flashing. Press **Yes** to accept its value and activate the next digit, or **No** to edit. When editing, press **No** until the desired value appears, then press **Yes** to accept. Repeat until all digits have been accepted. When the Factor flashes on the display, press **Yes** to accept or **No** to re-edit. (Example: F = 0.257206)

**E (Multiplier)** - The settings are, [E 0] (Fx1), [E 1] (Fx10), [E 2] (Fx100), [E 3] (Fx1000), [E -3] (F/1000), [E -2] (F/100), and [E -1] (F/10). Press **No** to display the next setting, **Yes** to accept. (Example: E = 0) Note: The multiplier selections are limited when the capacity in grams is exceeded.

**LSD** - The Least Significant Digit (LSD) is the number of displayed divisions (d) by which the weight is incremented. The values are 1d, 2d, 5d, 10d, 100d or 0.5d. Press **No** to go to the next setting, press **Yes** to accept. (Example LSD = 1d) Note: LSD options are limited if the readability in grams is exceeded.

The example custom unit will display [0.26 c] when 1g is placed on the pan.

### 4.6 Print Menu [.Print.]

Output Stable [Out.StAb] - Data will only be sent when the Stable indicator is on. This setting works with manual button pressing or continuous and interval Auto Print. (SET ON, SET OFF)

Auto Print [A.Prnt] - Data will be continuously sent when [Cont.mn] is set. Interval [IntEr] sends data every 1 to 3600 seconds. When Stable [StAbLE] will send data when the balance detects a new stable reading. This can be a weight value only [LOAD] or it can also include a stable zero [L.zErO]. [OFF] disables automatic printing.

Content [CONtEnt] - The content in the data transmission can be modified. Each of the following settings can be set on or off. Number Only [NuMbEr] will only send the numeric result. Balance ID [bAL. Id] will add the Balance serial number for traceability purposes. Reference [rEFER] will add reference information relevant to the current mode. GLP [GLP] will send additional items to allow proper documentation of laboratory results.

Line Format [Line Fo] - Single line format [SINGLE] will put all the data in one line separating each output with a comma (.). Multi line format [MULT.] will put each data output on a new line. Multi +4 [M+4] will add 4 line spaces between each output.

<pre> ^.....^ User ID: ..... Bal ID: 123456789 Proj ID: ..... Time: .....:..... Date: ...../...../.....     120.01 g ^.....^                 </pre>	<ul style="list-style-type: none"> <li>___ Multi Line Format with 4 line feeds</li> <li>___ Line Feed-2</li> <li>___ Line Feed-3</li> <li>___ Line Feed-4</li> <li>___ GLP (ON)</li> <li>___ Balance ID (ON)</li> <li>___ GLP (ON)</li> <li>___ GLP (ON)</li> <li>___ GLP (ON)</li> <li>___ Result</li> </ul>
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### 4.7 RS232 Menu [.RS232.]

Baud [bAud] - The RS232 baud rate can be set to 600, 1200, 2400, 4800, 9600 and 19200.

Parity [PARitY] - Parity can be sent to 7 bits-even parity [7 EUEEn], 7bits-odd parity [7 odd], 7bits-no parity [7 No] or 8bit-no parity [8 No].

Handshake [hANdSh] - Handshake can be set to off [SEt OFF], X on – X off [on-oFF], or hardware [hARdWAr].

### 4.8 Lock Menu [.LOC.]

When a Lock Menu item is set on the indicated menu cannot be changed.

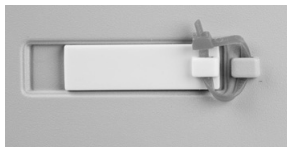
[Loc CAL] - Calibration, [Loc SEt] - Setup, [Loc.MoD] - Mode, [Loc.UnIt] - Unit, [Loc Prt] - Print, [Loc 232] - RS232

## 4.9 Sealing Access to the Balance Settings

The Menu Lock switch prevents changes to the Lock Menu. The switch can be secured using paper seals, wire seals or plastic ties.



Un-Locked



Locked with Plastic Tie

## 4.11 Approved "M" Models

Balances marked with an "M" have been calibrated and sealed at the factory for use as an EEC approved balance. The Cal, Setup, Mode and Unit menus will be locked.

## 4.12 Local Approval

The InCal models can be approved by local weights and measures authorities. The calibration must be verified and the Menu settings must be set appropriately before being locked using the Lock Menu. The Menu Lock switch on the bottom of the balance can then be sealed in the locked position. The supplied capacity label is to be placed below the display.

# 5.0 MAINTENANCE

## 5.1 Troubleshooting

Symptom	Possible Cause	Remedy
Cannot turn on	No power to balance	Verify connections and voltage
Poor accuracy	Improper calibration Unstable environment	Perform calibration Move balance to suitable location
Cannot calibrate	Unstable environment Incorrect calibration masses	Move the balance to suitable location Use correct calibration masses
Cannot access mode	Mode not enabled	Enter menu and enable mode
Cannot access unit	Units not enabled	Enter menu and enable units
Err 5	Average Piece Weight too small	Add additional samples
Err 7.0	Time out	
Err 8.1	Pan has load during power on	Remove weight from pan and re-zero
Err 8.2	Pan was removed prior to power on	Install pan and re-zero
Err 8.3	Weight on pan exceeds capacity	Remove weight from the pan
Err 8.4	Pan was removed during weighing	Re-install pan
Err 9.5	Factory calibration data corrupted	Contact the authorized dealer
Err 9.8	Factory calibration data corrupted	Perform calibration
Error 53	EEPROM Checksum error	Contact the authorized dealer
REF Err	Reference Weight is too small	Add additional samples
LOWrEF	Reference Weight is too low for accurate parts counting or percent weighing	Add additional samples or continue to weigh with less accurate results

## 5.2 Service Information

If the troubleshooting section does not resolve or describe your problem, contact your authorized Ohaus service agent. Please visit our web site, [www.ohaus.com](http://www.ohaus.com) to locate the Ohaus office nearest you.



**5.3 Accessories**

Security device	76288-01	
Auxiliary Display	PAD7	
Density Determination Kit	80850045	(0.1mg and 1mg models only)
Printer – Thermal	STP-103	
Printer - Impact	CBM-910	
Cable Kit - STP-103	80252581	
Cable Kit - CBM-910	80252571	
Data collection Software	SW12	

**6. TECHNICAL DATA**

Ambient conditions - The technical data is valid under the following ambient conditions:

Ambient temperature: 10°C to 30°C

Relative humidity: 15 % to 80 % at 31°C non-condensing, decreasing linearly to 50% at 40°C

Height above sea level: Up to 2000 m

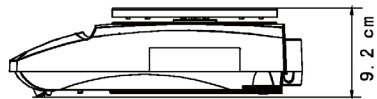
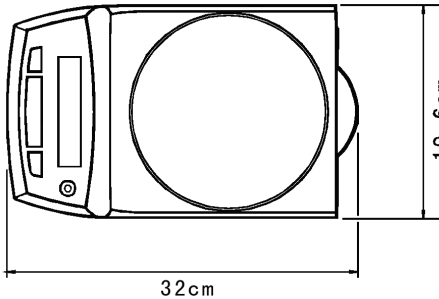
Operability is assured at ambient temperatures between 5°C and 40°C

Power - AC adapter, Balance power input 8-14.5 VAC, 50/60Hz 4VA or 8-20 VDC, 4W

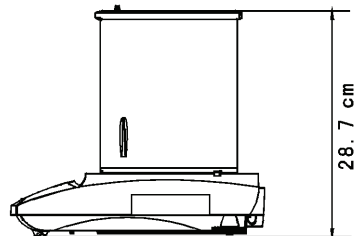
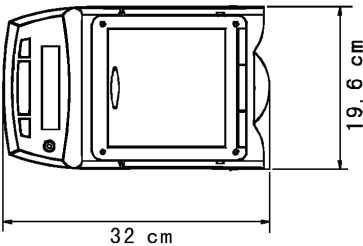
Protection - Protected against dust and water, Pollution degree: 2, Installation category: Class II

**6.1 Drawings**

**0.01g and 0.1g Models**



**0.0001g and 0.001g Models**



## 6.2 Specifications

### External Calibration Models

MODEL	PA64	PA114	PA214	PA213	PA413	PA512	PA2102	PA4102	PA4101
Capacity (g)	65	110	210	210	410	510	2100	4100	4100
Readability (g)	0.0001			0.001		0.01			0.1
Repeatability (g)	0.0001(std.dev.)			0.001(std.dev.)		0.01(std.dev.)			0.1sd
Linearity (g)	±0.0002			±0.002		±0.02			±0.2
Tare Range	To capacity by subtraction								
Stabilization	3 Seconds								
Span calibration mass (g)	50 or 60	50 or 100	100 or 200	100 or 200	200 or 400	200 or 500	1000 or 2000	2000 or 4000	
Lin. calibration masses (g)	20, 50	50, 100	100, 200	100, 200	200, 400	200, 500	1000, 2000	2000, 4000	
Pan Diameter	3.5in / 9cm			4.7in / 12cm		7.1in / 18cm			
Net Weight	10.1 lb / 4.6 kg					10 lb/ 4.5 kg			

### InCal Models (C and CM)

MODEL *	PA64C	PA114C	PA214C	PA213C	PA413C	PA512C	PA2102C	PA4102C	PA4101C
Max (g)	65	110	210	210	310	510	2100	4100	4100
Min (g)	0.01			0.02		0.5			5
d= (g)	0.0001			0.001		0.01			0.1
e= (g)	0.001			0.01		0.1			
Approval	Class 1				Class 2				
Repeatability	0.0001(std.dev.)(g)			0.001(std.dev.)		0.01(std.dev.)(g)			
Linearity (g)	±0.0002			±0.002		±0.02			
Tare Range	To capacity by subtraction								
Stabilization	3 Seconds								
Span cal mass (g)	50 or 60	50 or 100	100 or 200	100 or 200	200 or 400	200 or 500	1000 or 2000	2000 or 4000	
Pan dia.	3.5in / 9cm			4.7in / 12cm		7.1in / 18cm			
Net Weight	10.1 lb / 4.6 kg					10.0 lb / 4.5 kg			

\* Factory approved models will have an "M" added to the model number (ex. PA512CM).

## 6.3 Communication

### 6.3.1 Commands

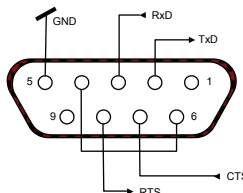
The RS232 Interface allows a computer to control the balance as well as receiving data such as the displayed weight. The balance will return "ES" for invalid commands.

Command	Function
IP	Immediate Print of displayed weight.
P	Print displayed weight (uses stable on/off menu setting).
CP	Continuous Print.
xP	Interval Print x = Print Interval (1-3600 sec)
T	Same as pressing Zero Key.
ON	Turns balance ON.
OFF	Turns balance OFF.
PSN	Show Serial Number.
PV	Version: Print product name, software revision and LFT ON (if LFT is set ON).

PU	Print current mode/unit
x#	Set PC ref wt (x) in grams
P#	Print PC ref wt
x%	Set % ref wt (x) in grams
P%	Print % ref wt

**6.3.2 RS232 (DB9) Pin Connections**

- Pin 2: Balance transmit line (TxD)
- Pin 3: Balance receive line (Rx/D)
- Pin 5: Ground signal (GND)
- Pin 7: Clear to send (hardware handshake) (CTS)
- Pin 8: Request to send (hardware handshake) (RTS)



**6.3 Compliance**

Compliance to the following standards is indicated by the corresponding mark on the product.

Mark	Standard
	This product conforms to the EMC directive 2004/108/EC and the Low Voltage Directive 2006/95/EC. The complete declaration of Conformity is available from Ohaus Corporation
	AS/NZS4251.1 Emission; AS/NZS4252.1 Immunity
	CAN/CSA-C22.2 No. 1010.1-92; UL Std. No. 3101-1

**Important notice for verified weighing instruments**



Weighing Instruments verified at the place of manufacture bear one of the preceding mark on the packing label and the green 'M' (metrology) sticker on the descriptive plate. They may be put into service immediately.



Weighing Instruments to be verified in two stages have no green 'M' (metrology) on the descriptive plate and bear one of the preceding identification mark on the packing label. The second stage of the initial verification must be carried out by the approved service organization of the authorized representative within the EC or by the national weight & measures (W+M) authorities

The first stage of the initial verification has been carried out at the manufacturers work. It comprises all tests according to the adopted European standard EN 45501:1992, paragraph 8.2.2.

If national regulations limit the validity period of the verification, the user of the weighing instrument must strictly observe the re-verification period and inform the respective W+M authorities.

**ISO 9001 Registration**

In 1994, Ohaus Corporation, USA, was awarded a certificate of registration to ISO 9001 by Bureau Veritas Quality International (BVQI), confirming that the Ohaus quality management system is compliant with the ISO 9001 standard's requirements. On May 15, 2003, Ohaus Corporation, USA, was re-registered to the ISO 9001:2000 standard.

**Disposal**

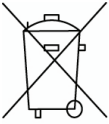
In conformance with the European Directive 2002/96 EC on Waste Electrical and Electronic Equipment (WEEE) this device may not be disposed of in domestic waste. This also applies to countries outside the EU, per their specific requirements.

Please dispose of this product in accordance with local regulations at the collecting point specified for electrical and electronic equipment.

If you have any questions, please contact the responsible authority or the distributor from which you purchased this device.

Should this device be passed on to other parties (for private or professional use), the content of this regulation must also be related.

Thank you for your contribution to environmental protection.

**LIMITED WARRANTY**

Ohaus products are warranted against defects in materials and workmanship from the date of delivery through the duration of the warranty period. During the warranty period Ohaus will repair, or, at its option, replace any component(s) that proves to be defective at no charge, provided that the product is returned, freight prepaid, to Ohaus.

This warranty does not apply if the product has been damaged by accident or misuse, exposed to radioactive or corrosive materials, has foreign material penetrating to the inside of the product, or as a result of service or modification by other than Ohaus. In lieu of a properly returned warranty registration card, the warranty period shall begin on the date of shipment to the authorized dealer. No other express or implied warranty is given by Ohaus Corporation. Ohaus Corporation shall not be liable for any consequential damages.

As warranty legislation differs from state to state and country to country, please contact Ohaus or your local Ohaus dealer for further details.



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Printed in China / Impreso en la China / Imprimé en Chine / Gedruckt in China / Stampato in Cina